GLOBAL COAL AND MINING PRIVATE LIMITED

CIN-U10102DL1998PTC094328

(An ISO 9001: 2015, 14001: 2015 & 45001: 2018 Certified Unit, having NABL Accredited Lab)

lant & Office: Plot No.: 23 & 24, Industrial Estate, P.O:- South Balanda, Talcher, Dist.: Angul (Odisha), Pin: 759116

Ph.: 06760-268901, 902, 982, 983, Fax: 06760-268980, E-mail: globaltalcher@globalcoal.net

Regd. Office

: #2, First Floor, Sector-8 Market, R.K. Puram, New Delhi-110022, Ph.: 011-26712592/93, 26712988, Fax: 011-26712591

E-mail: info@globalcoal.net

Corp. Office Branch Office 7th Floor, Corporate Tower, Ambience Mall, NH-8, Gurgaon (Haryana), Pin -122001, Ph.: 0124-2719000, Fax: 0124-2719090 C-30, Palaspali, Aerodrome Area, Bhubaneswar, Pin- 751020, Ph.: 0674-2593710, Telefax: 0674-2591305

E-mail: globalbbsr@globalcoal.net

Ref No.: GCMPL/TAL/23-24/ 111

Date: 01.06.2023

To

The Scientist - C

Ministry of Environment, Forest & Climate Change,

Eastern Regional Office,

Govt. of India,

A/3, Chandrasekharpur,

Bhubaneswar - 751023

Sub: Submission of Half yearly compliance report for the period October' 2022 to March' 2023 of Environmental Clearance for expansion of Coal Beneficiation Plant of Global Coal & Mining Pvt. Ltd. located at Industrial Estate, PO-South

Balanda, Tehsil Talcher, Dist-Angul (Odisha)

Ref: Our Environmental Clearance No. J-11015/484/2008-IA.II(M)

dated 31st December, 2013 and dated 5th February, 2015

Dear Sir.

With reference to the above, please find enclosed herewith the half yearly compliance report of Environmental Clearance for the period from October' 2022 to March' 2023.

Our URL ID - www.globalcoal.net

This is for your information please.

Thanking you,

Yours faithfully,

For Global Coal And Mining Private Limited

(K. Patra)

Managing Director

Encl.: As above

Copy to:

The Regional Officer

- For information please

State Pollution Control Board, Odisha

Angul











GSTIN: 21AABCG0215F2ZJ

Beneficiated Coal for Better Environment

Compliance Report

Name of the Project

: Global Coal And Mining Private Limited

Clearance Letter/s No. and date

: J-11015/484/2008-IA.II (M) dated 31st December, 2013 and 5th February, 2015

Period of Compliance Report

: October' 2022 - March' 2023

Specific Conditions:

Sr. No.	Conditions	Compliance Status			
i.	Coal transport from mines by belt conveyor to be expedited and till its start to be done by mechanically covered trucks. The washed coal transport to the siding and loading into Railway Wagons will be by silo system and to be completed within 2 yrs. matching the proposed expansion.	Raw Coal from MCL is transported by covered Tippers. The conveyor belt for coal transport will be started, once MCL will start central despatch system by conveyor belt system. For silo at siding, Feasibility Report of the Silo is under preparation and it will submit to Railway Authority for approval.			
ii.	Raw Coal linkage from the coal company for washing or beneficiation is from a basket of group of mines. As soon as MCL reverts to central dispatch point, M/s Global Coal & Mining Pvt. Ltd. shall install it's conveyor system to lift coal from that location. As desired, it was further agreed that washed coal shall be conveyed to the proposed railway siding through a set of conveyors to avoid road transport.	Raw Coal from MCL is transported by covered Tippers. The conveyor belt for coal transport will be started, once MCL will start central despatch system by conveyor belt system. Now Coal is transported to Railway Siding by Belt Conveyor.			
iii.	Methods be explored for recovery of Mercury in fly ash.	Deleted			
iv.	Washery rejects goes to FBC Boiler of 35 MW Power Plant, till then M/s IMFA which has FBC that will receive the rejects.	Washery rejects is used in power house having FBC / CFBC Boiler only.			
v.	A plan of coal evacuation to end users by rail mode be prepared and implemented.	All washed coal evacuated / transported by Rail mode to the consumer.			
vi.	The raw coal transportation should be either by rail or conveyor as the project is located in CPA of Angul-Talcher.	Raw Coal from MCL is transported by covered Tippers. The conveyor belt for coal transport will be started, once MCL will start central despatch system by conveyor belt system. However we have submitted Feasibility Report for transporting coal through Conveyor Belt.			
vii.	The proponent should dovetail transportation with MCL as MCL itself is required to establish a proposed railway line for transportation of coal from MCL mines.	Agreed			
viii.	Best option for transportation of coal be implemented.	Best available option is adopted in present condition.			

Sr. No.	Conditions	Compliance Status
ix.	The proponent shall provide specific measures and other mitigative measures for reducing pollution and for reducing environmental impacts of operation of the washery in the midst of a CPA Angul-Talcher. The measures should be based on the Environmental Action Plan prepared by OSPCB recommended for the Angul-Talcher Region.	All guideline of OSPCB for Consent to Operate is adhered as per OSPCB recommended for the Angul-Talcher Region.
X.	points and in the proposed railway siding to mitigate/check dust pollution and the entire coal dispatch from the group of mines should be dovetailed with the Coal evacuation system prepared for the Angul-Talcher. A 3-tier avenue plantation should	Plantation is done as follows:- (1) Inside the Plant Area – 5.11 Ac. (6721 Nos.) [Gap Plantation – 450 Nos. + 200 Nos. +200 Nos.] (2) IDCO Road side for coal transportation-3098 Nos. (3) Avenue Plantation on both side of the road from FCI Chhak to Ghantapada – 2 KM (1845 Nos.) [Gap Plantation – 600 Nos.] (4) In the Locality of Ghantapada and Deojharan village - 1041 Nos. (5) Baghamara sahi School compound – 784 Nos. (6) Near Bhagakata Tank at Deulabeda Telisahi behind Colliery Police Station. – 2.00 Ac (2000 Nos.)
xi.	The raw coal, washed coal and coal wastes (rejects) shall be stacked properly at earmarked site(s) within stockyards fitted with wind breakers/shields. Adequate measures shall be taken to ensure that the stored minerals do not catch fire.	Agreed and done
xii.	Hoppers of the coal crushing unit and washery unit shall be fitted with high efficiency bag filters and mist spray water sprinkling system shall be installed and operated effectively at all times of operation to check fugitive emissions from crushing operations, transfer points of closed belt conveyor systems and from transportation roads.	Agreed and done
xiii.	All approach roads shall be black topped and internal roads shall be concreted. The roads shall be regularly cleaned with 8 mechanical sweepers.	Agreed & all roads are made of concrete. Regular mechanical cleaning of the road is done and mobile Tankers are used for water spraying regularly.
xiv	Trucks engaged for mineral transportation outside the washery upto the railway siding covering a distance of 2 km shall be optimally loaded and covered with tarpaulin with no spillage enroute. The trucks shall be properly maintained and emissions shall be below notified limits. Facilities for parking of trucks carrying raw coal from the linked coalmines shall be created within the Unit.	Agreed and done

Sr. No.	Conditions	Compliance Status
XV.	Records of quantum and ash content of raw coal being washed, and clean coal and coal rejects produced from every batch of washing shall be maintained and details thereof uploaded on the company website.	Details are attached from October' 2022 to March' 2023 (Annexure – 1).
xvi.	The Washery unit shall be a zero-discharge facility and no waste water shall be discharged from the washery into the drains / natural watercourses. Recycled water shall be used for development and maintenance of green belt and in the Plant Operations. Industrial wastewater (workshop) shall be properly collected, treated so as to conform to the standards prescribed under GSR 422(E) dated 19 th May 1993 and 31 st December 1993 or as amended from time to time before use within the washery premises. Oil and grease trap shall be installed for treatment of workshop effluents. No wastewater shall be discharged from the washery into the drains/ natural watercourses.	Agreed and done. No waste water are discharged out from the washery.
xvii.	No additional groundwater shall be used for Plant Operations. Any additional water requirement envisaged shall be obtained by recycle / reuse to the maximum extend and from rainwater harvesting measures.	Water requirement is met by drawing from Rain Water Harvest Pond constructed inside the plant Area.
xviii.	Socio-economic and welfare measures for the local communities for the adjoining villages shall be implemented under CSR. Activities under CSR activities to be undertaken for the adjoining villages shall be identified in consultation with the local authorities, the details of status of implementation of CSR and expenditure thereon which should be annually updated on the company website.	Details of CSR are attached (Annexure-2).
xix	Heavy metal content in raw coal, and washed coal shall be analysed once in a year and records maintained thereof.	As per CIMFR report, the heavy metals such as Hg, As, Ni, Cd, Cr, etc are not content in Raw Coal. So the Heavy Metal content in washed coal and Rejects are ruled out.

General Conditions:

Sr. No.	Conditions	Compliance Status			
i	No change in mining technology and scope of	There is no change in technology and			
	working shall be made without prior approval of	scope of working as per guideline of			
	the Ministry of Environment and Forests.	Ministry of Environment and Forests			
	· ·	and followed.			
1	No change in the calendar plan of production for	There is no change in the calendar plan			
	quantum of mineral coal shall be made.	of production for quantum of mineral			
		coal.			
	Four ambient air quality monitoring stations shall	The Regional Office, Angul of OSPCB			
1	be established in the core zone as well as in the	is monitoring regularly for PM ₁₀ , PM _{2.5} ,			
1	buffer zone for PM_{10} , $PM_{2.5}$, SO_2 and NO_X monitoring. Location of the stations shall be	SO_2 and NO_X .			
	decided based on the meteorological data,	We are also deputed an authorised			
	topographical features and environmentally and	agency M/s Centre for Envotech And			
1	ecologically sensitive targets in consultation with	Management Consultancy (P) Ltd.,			
1	the State Pollution Control Board. Monitoring of	Bhubaneswar for monitoring PM ₁₀ ,			
1	heavy metals such as Hg, As, Ni, Cd, Cr, etc	$PM_{2.5}$, SO_2 and NO_X quarterly			
	carried out at least once in six months.	(Annexure-3).			
	E	As per CIMFR report, the heavy metals			
		such as Hg, As, Ni, Cd, Cr, etc are not			
		content in Raw Coal. So the Heavy			
		Metal content in washed coal and			
		Rejects are ruled out.			
	Data on ambient air quality (PM ₁₀ , PM _{2.5} , SO ₂	The Regional Office, Angul of OSPCB			
1	and NO_X) and heavy metals such as Hg, As, Ni,	is monitoring regularly for PM ₁₀ , PM _{2.5} ,			
1	Cd, Cr and other monitoring data shall be regularly submitted to the Ministry including its	SO_2 and NO_X .			
1	concerned Regional Office and to the State	We are also deputed an authorised			
	Pollution Control Board and the Central	agency M/s Centre for Envotech And			
	Pollution Control Board once in six months.	Management Consultancy (P) Ltd.,			
	Random verification of samples through analysis	Bhubaneswar for monitoring PM_{10} , $PM_{2.5}$, SO_2 and NO_X quarterly.			
	from independent laboratories recognised under	11112.5, 502 and 110x quarterly.			
1	the EPA rules, 1986 shall be furnished as part of compliance report.	As per CIMFR report, the heavy metals			
	compnance report.	such as Hg, As, Ni, Cd, Cr, etc are not			
	a* .	content in Raw Coal. So the Heavy			
- 477 ag		Metal content in washed coal and Rejects are ruled out.			
	Adequate measures shall be taken for control of	In every month we are measuring the			
	noise levels below 85 dBA in the work	noise levels, which is within the			
1	environment. Workers engaged in blasting and	permissible limit as per norms			
1	drilling operations, operation of HEMM, etc shall	(Annexure-4).			
	be provided with ear plugs/muffs.	Contd. P/5			

Contd....P/5

Sr. No.	Conditions	Compliance Status
vi	Industrial wastewater (workshop and wastewater	Agreed.
	from the mine) shall be properly collected,	No waste water are discharged out from
	treated so as to conform to the standards	the washery.
	prescribed under GSR 422(E) dated 19 th May	
	1993 and 31st December 1993 or as amended	
	from time to time before discharge. Oil and	
	grease trap shall be installed before discharge of	×
	workshop effluents.	
vii	Vehicular emissions shall be kept under control	Strictly followed.
	and regularly monitored. Vehicles used for	The PUC Certificate of vehicles are
	transporting the mineral shall be covered with	made in every 06 (six) months.
	tarpaulins and optimally loaded.	
viii	Monitoring of environmental quality parameters	Followed
	shall be carried out through establishment of	9
	adequate number and type of pollution	<i>y</i>
	monitoring and analysis equipment in	
	consultation with the State Pollution Control	er .
	Board and data got analysed through a laboratory	
•	recognised under EPA Rules, 1986.	W 11: 41 - DDC2 1
ix	Personnel working in dusty areas shall wear	We are providing the PPE's who are
	protective respiratory devices and they shall also	working in the plant as well as dusty
	be provided with adequate training and	area. Also we are giving Training and
	information on safety and health aspects.	information to the personnel on safety and health aspects
X	Occupational health surveillance programme of	Periodical Health Check up of our
74	the workers shall be undertaken periodically to	workers are conducting every year. The
	observe any contractions due to exposure to dust	report of the same are submitting at
	and to take corrective measures, if needed and	
	records maintained thereof. The quality of	
	environment due to outsourcing and the health	1
	and safety issues of the outsourced manpower	
	should be addressed by the company while	*
	outsourcing.	
xi	A separate environmental management cell with	Agreed
	suitable qualified personnel shall be set up under	
	the control of a Senior Executive, who will report	
	directly to the Head of the company.	
xii	The funds earmarked for environmental	Agreed
: A.r.g	protection measures shall be kept in separate	
42	account and shall not be diverted for other	
	purpose. Year-wise expenditure shall be reported	
	to this Ministry and its concerned Regional	
	Office.	2

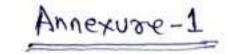
Sr. No.	Conditions	Compliance Status
xiii	The Project authorities shall advertise at least in	
AIII	two local newspapers widely circulated around	Complied on dated 10.01.2017
	the project, one of which shall be in the	7
	vernacular language of the locality concerned	
	within seven days of the clearance letter	
	informing that the project has been accorded	4 8
	environmental clearance and a copy of the	
	clearance letter is available with the State	
	Pollution Control Board and may also be seen at)
	the website of the ministry of Environment &	a1
	Forest at http://envfor.nic.in.	
xiv	A copy of the environmental clearance letter	Complied
	shall be marked to concern Panchayat / Zila	
	Parisad, Municipal Corporation or Urban local	4
	body and local NGO, if any, from whom any	
	suggestion/ representation has been received	
	while processing the proposal. A copy of the	
	clearance letter shall also be displayed on	
	company's website.	
XV	A copy of the environmental clearance letter	Complied
	shall be shall also be displayed on the website	•
	of the concerned State Pollution Control Board.	
	The EC letter shall also be displayed at the	
	Regional Office, District Industry Sector and	
	Collector's Office/ Tehsildar's Office for 30	(#)
	days.	
2	ady 5.	
xvi	The clearance letter shall be uploaded on the	Complied
AVI	company's website. The compliance status of	
	the stipulated environmental clearance	
	conditions shall also be uploaded by the project	
	authorities on their website and updated at least	- <u>E</u>
	once every six months so as to bring the same in	
	public domain. The monitoring data of	
	environmental quality parameter (air, water,	
	noise and soil) and critical pollutant such as	
	PM_{10} , $PM_{2.5}$, SO_2 and NO_X (ambient) and	
-	critical sectoral parameters shall also be	
1074	displayed at the entrance of the project premises	
	and mine office and in corporate office and on	
	company's website.	

Sr. No.	Conditions	Compliance Status
xvii	The project proponent shall submit six monthly compliance reports on status of compliance of the stipulated environmental clearance conditions (both in hard copy and in e-mail) to the respective Regional Office of the Ministry, respective Zonal Office's of CPCB and the SPCB.	Complied
xviii	The Regional Office of this Ministry located in the Region shall monitor compliance of the stipulated conditions. The project authorities shall extend full cooperation to the office(s) of the Regional Office by furnishing the requisite data/information/monitoring reports.	Agreed
xix	The Environmental statement for each financial year ending 31 March in For-V is mandated to be submitted by the project proponent for the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be uploaded on the company's website along with the status of compliance of EC conditions and shall be sent to the respective Regional Offices of the MoEF by e-mail.	Complied

For Global Coal And Mining Private Limited

Managing Director

Signature



GLOBAL COAL AND MINING PRIVATE LIMITED, TALCHER STATEMENT OF COAL FOR THE PERIOD OCTOBER' 2022 TO MARCH' 2023

Quantity in Tonnes

0.50000		Opening Balance		Raw Coal	Raw Coal	Production		Be Cueled		Des	patch			Closing	Balance			
Month	Raw Coal	Clean Coal	Reject Coal	Waste	Received	Feed to Plant	Clean Coal	Reject Coal	Waste	Re-Cycled Waste	Clean Coal By Road	Clean Coal By Rail	Reject Coal By Road	Reject Coal By Rail	Raw Coal	Clean Coal	Reject Coal	Waste
Oct-22	0	50939.140	57325.380	2919.220	217653.650	217653,650	160727.480	56726.170	200.000	0	0	162594.870	81241.430	18461.01	0	49071.750	14349.110	3119.220
Nov-22	0	49071.750	14349.110	3119 220	193090.080	193090,080	143097,400	49811.680	181.000	0	0	125958.230	50230.070	0	o.	66210.920	13930.720	3300.220
Dec-22	0	66210.920	13930,720	3300.220	200908.680	200908.680	149202.420	51706.260	0	3300.220	0	96598.570	51827.660	3838.490	0	118814.770	13271.050	
Jan-23	0	118814.770	13271.050	٥	164506.100	164506.100	121622.770	42883,330	0	0	0	144943.610	44005.020	0	0	95493,930	12149.360	
Feb-23	0	95493.930	12149.360	0	189215.030	185740,000	136519.000	49221.000	0	0	0	222653,490	38361.390	3867.470	3475.030	9359.440	19141.500	- 0
Mar-23	3475.030	9359,440	19141.500	٥	289499.090	292974.120	215335.980	77638.140	0	0	0	198488.090	51225.940	22188.740	0	26207.330	23364.960	
Total =					1254872.630	1254872.630	926505.050	327986.580	381.000	3300.220	0	951236.860	316891.510	48355.710				

For Glottel Coal And Mining Private Limited

Managing Director

GLOBAL COAL AND MINING PRIVATE LIMITED, TALCHER

Amount of money spent towards CSR Activities for the period October' 2022 – March' 2023

Sl No.	Description	Amount (Rs.)
1	Setting of 2 (Two) nos. of Paper Plate making machine including raw materials and other related expenditure like packaging, Electricity for a period of Two months to "Lokanath Swayam Sahayak Gosthi Sangha, Baghamara Sahi, Ghantapada, Talcher and Maa Kalapata Swayam Sahayak Gosthi, Ghantapada, Talcher".	457514.00
2	Providing Computer Sets with accessories Printer, Computer Table & Chair, Computer Trainer (Period-Six months), one Water Purifier with System, Two nos. of Sewing Machine, TV at Observation Home & Special Home, Angul (Juvenile jail).	233706.00
3	Supply & installation of Water Cooler cum Purifier including construction of Cabin (Civil Works) at Talcher Road Railway Station, Talcher	158872.00
4	Supply, installation, Testing & Commissioning of Solar light system at 3 different Cremation site (Shmasan) in Ghantapada G.P and at Grameswari Pidha of Chalagarh Village.	243400.00
5	Construction of Urinal / Latrines including Civil Works, Electrical Works & Sanitary Fittings (Including Sintex) for both Ladies & Gents at the Gramashree Pidha of Rodhasar village in Ghantapada G.P.	562353.00
6	Supply, installation, Testing & Commissioning of Solar light system in the street roads of Baghamara Sahi of Ghantapada G.P.	495624.00
7	Financial Help for payment of Teachers salary of Panchayat High School, Tentulei Village.	45000.00
8	Financial help to sweeper working at Jagannath Mandir, Jagannath Colony, Talcher.	42232.00
9	Colouring of Grameswar Pidha (Mandir) at village Chalagarh, Talcher, Dist-Angul	18898.00
10	Contribution to Odisha State Disaster Management Authority	500000.00
	Total	2757599.00

All the above CSR activities are done by us directly with the approval of District Authority.

For Global Coal And Mining Private Limited

Managing Director

Training Programme to S.H.G for making Paper Plate





Handing over of Paper Plate making machine with accessories and raw materials to the "Lokanath Swayam Sahayak Gosthi Sangha, Baghamara Sahi, Ghantapada, Talcher, Dist-Angul"





Handing over of Paper Plate making machine with accessories and raw materials to the "Maa Kalapata Swayam Sahayak Gosthi, Ghantapada, Talcher, Dist-Angul"





Handing over Computer sets with accessories, Printer, Computer Table & Chair, Sewing Machine, Aquaguard & TV etc. to "Observation Home and Special Home, Angul (Juvenile Jail)"





Handing over Computer sets with accessories, Printer, Computer Table & Chair, Sewing Machine, Aquaguard & TV etc. to "Observation Home and Special Home, Angul (Juvenile Jail)"





Supply and installation of Water Cooler cum Purifier including construction of Cabin (Civil Works) at Talcher Road Railway Station





Supply, installation, Testing & Commissioning of Solar light system at Ghantapada village, Rodhasar village and Chalagarh village Cremation site (Shmasan) in Ghantapada G.P.







Supply, installation, Testing & Commissioning of Solar light system at Ghantapada village, Rodhasar village and Chalagarh village Cremation site (Shmasan) in Ghantapada G.P.







Supply, installation, Testing & Commissioning of Solar light system at Grameswari Pidha of Chalagarh Village in Ghantapada G.P.





Construction of Urinal / Latrines including Civil Works, Electrical Works & Sanitary Fittings (Including Sintex) for both Ladies & Gents at the Gramashree Pidha of Rodhasar village in Ghantapada G.P.







Supply, installation, Testing & Commissioning of Solar light system in the street roads of Baghamara Sahi of Ghantapada G.P.





Colouring of Grameswari Pidha (Mandir) at village Chalagarh, Talcher, Dist-Angul





ODISHA STATE DISASTER MANAGEMENT AUTHORITY

Rajiv Bhawan, 9th Floor, Unit - V, Bhubaneswar, Ph.:2395398, 2395379

MONEY RECEIPT

NS: 027674		Date: 30.04.303			
Received with thanks from M	S. Mr. Global Coal and Rupees Five C	ausing put yd.			
	in snap	be of Casifichieque /Demand			
on account of CODE	5688 Dated 31.03.2021 TOBUTOOD TO (Jr. 109 7			
E.&O.E.	Cashier	Accountant			
Note: Receipt is valid Sub	ect to realisation of Cheques.				

Annexure-3

ENVIRONMENTAL MONITORING REPORT

Of

M/s GLOBAL COAL AND MINING PVT. LTD

Anugul, Odisha

OCTOBER-DECEMBER 2022



Centre For Envotech and Management Consultancy Pvt. Ltd.
Environmental Laboratory

(An ISO 9001-2015, OHSAS 18001:2007 & ISO 14001-2015 Certified Company, Empanelled with SPCB, Odisha)

MOEF & CC Govt.of India Recognised Environmental Laboratory

Laboratory At: Plot No. 800/1274, Johal, Pahal, Bhubaneswar – 752101, Odisha



An ISO 9001-2015 & OHSAS 45001:2018 Certified Company, Empanelled with OCCL, ORSAC and SPCB of Govt, of Odisha Accredited by NABET, QCI for EIA Studies as 'A' Category Consultant Organization. Empanelled with PCCF(Wildlife) &CWLW,Odisha Enlisted in Construction Industry Development Council (CIDC) established by the Planning Commission (Govt. of India) MoEF&CC, Govt. of India, Recognised Environment Laboratory under Environment (Protection) Act, 1986 & NABL Accredited Laboratory

AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha
Nature of Sampling	Ambient Air Sample
Sampling By	Mr.Biman Patra
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment
Sampling Point	Main Gate
Sampling Date	10.10.2022 to 11.10.2022

ANAI VCIC DECIT T

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	70.6	100
Particulate Matter (PM2.5)	μg/m³	38.2	60
Sulphur Dioxide (SO2)	μg/m³	10.8	80
Nitrogen Oxides (NOx)	μg/m³	14.8	80



Notes:

The results relate only to the sample tested.

> This Test Report shall not be reproduced wholly or in part without prior written consent of the laboratory.

Seal of Laboratory

> The samples received shall be destroyed after two weeks from the date of issue of the Test Report unless specified otherwise.

> This Test Report shall not be used in any advertising media or as evidence in the court of Law without prior written consent of the laboratory.

nvironmental Studies (EIA & EMP), Monitoring, Forest Diversion Planning, DPR, Wildlife Management Plan, Hazardous & Safety Studies, RS& GIS, Baseline Survey, Hydrological & Geological Studies, Socio-economic Studies, DGPS & ETS Survey.

Regd. Office: Plot No.-522/3458, Near Utkal Hyundai, Opposite Apex College, Pahal, Bhubaneswar-752101, Odisha, India, , Mobile: 9861032826



CENTRE FOR ENVOTECH AND

An ISO 9001-2015 & OHSAS 45001:2018 Certified Company, Empanelled with OCCL, ORSAC and SPCB of Govt. of Odisha Accredited by NABET, QCI for EIA Studies as 'A' Category Consultant Organization. Empanelled with PCCF(Wildlife) &CWLW,Odisha Enlisted in Construction Industry Development Council (CIDC) established by the Planning Commission (Govt. of India) MoEF&CC, Govt. of India, Recognised Environment Laboratory under Environment (Protection) Act, 1986 & NABL Accredited Laboratory

AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha		
Nature of Sampling	Ambient Air Sample		
Sampling By	Mr.Biman Patra		
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment		
Sampling Point	Weigh Bridge.		
Sampling Date	10.10.2022 to 11.10.2022		

ANALYSIS RESULT

4.84.7	THITTE A SECRETARY				
Parameter	Unit	Result	NAAQ Standard		
Particulate Matter (PM10)	μg/m³	72.4	100		
Particulate Matter (PM2.5)	μg/m³	37.6	60		
Sulphur Dioxide (SO2)	μg/m³	12.8	80		
Nitrogen Oxides (NOx)	μg/m³	16.8	80		

antory

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nvironmental Studies (EIA & EMP), Monitoring, Forest Diversion Planning, DPR, Wildlife Management Plan, Hazardous & Safety Studies, RS& GIS, Baseline Survey, Hydrological & Geological Studies, Socio-economic Studies, DGPS & ETS Survey.

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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr.Biman Patra	
nstrument Used Respirable Dust Sampler, Fine Particulate Sampler, Gaseou Attachment		
Sampling Point Plant Control Room Area		
Sampling Date	10.10.2022 to 11.10.2022	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	60.4	100
Particulate Matter (PM2.5)	μg/m³	32.2	60
Sulphur Dioxide (SO2)	μg/m³	9.4	80
Nitrogen Oxides (NOx)	μg/m³	13.6	80

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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha		
Nature of Sampling	Ambient Air Sample		
Sampling By	Mr.Biman Patra		
Instrument Used	ment Used Respirable Dust Sampler, Fine Particulate Sampler, Gaseou Attachment		
Sampling Point	Near Guest House		
Sampling Date	10.10.2022 to 11.10.2022		

ANAL VCIC DECIT T

ANALISIS RESULI				
Parameter	Unit	Result	NAAQ Standard	
Particulate Matter (PM10)	μg/m³	56.6	100	
Particulate Matter (PM2.5)	μg/m³	29.5	60	
Sulphur Dioxide (SO2)	μg/m³	6.6	80	
Nitrogen Oxides (NOx)	μg/m³	11.2	80	

Notes:

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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha		
Nature of Sampling	Ambient Air Sample		
Sampling By	Mr.Biman Patra		
Instrument Used Respirable Dust Sampler, Fine Particulate Sampler, Gased Attachment			
Sampling Point Near Pneumatic Jig Stack Area			
Sampling Date 10.10.2022 to 11.10.2022			

ANALYSIS RESULT

ANALISIS RESULT					
Parameter	Unit	Result	NAAQ Standard		
Particulate Matter (PM10)	μg/m³	64.4	100		
Particulate Matter (PM2.5)	μg/m³	35.2	60		
Sulphur Dioxide (SO2)	μg/m³	11.4	80		
Nitrogen Oxides (NOx)	μg/m³	15.6	80		

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SOURCE EMISSION MONITORING TEST REPORT

Global Coal and Mining Pvt. Ltd, Angul, Odisha
Source Emission
Mr.Biman Patra
Stack monitoring kit
10.10.2022

ANALYSIS RESULT

		Flue Gas Temp. in K	Average	Result Particulate matter (PM) (mg/Nm³)	
Sl. No.	Location		Flue Gas Velocity in m/sec		
01	Stack attach to Bag filter, Near Jig Stake	301	7.6	46.2	

Notes:

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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr.Biman Patra	
Instrument Used Respirable Dust Sampler, Fine Particulate Sampler, Gaseou Attachment		
Sampling Point	Main Gate	
Sampling Date	21.11.2022 to 22.11.2022	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard	
Particulate Matter (PM10)	μg/m³	71.2	100	
Particulate Matter (PM2.5)	μg/m³	36.2	60	
Sulphur Dioxide (SO2)	μg/m³	11.8	80	
Nitrogen Oxides (NOx)	μg/m³	15.2	80	

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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha		
Nature of Sampling	Ambient Air Sample		
Sampling By	Mr.Biman Patra		
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment		
Sampling Point	Weigh Bridge.		
Sampling Date	21.11.2022 to 22.11.2022		

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Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	72.4	100
Particulate Matter (PM2.5)	μg/m³	38.6	60
Sulphur Dioxide (SO2)	μg/m³	12.8	80
Nitrogen Oxides (NOx)	μg/m³	16.2	80

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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr.Biman Patra	
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment	
Sampling Point	Plant Control Room Area	
Sampling Date	ate 21.11.2022 to 22.11.2022	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard	
Particulate Matter (PM10)	μg/m³	66.4	100	
Particulate Matter (PM2.5)	μg/m³	34.2	60	
Sulphur Dioxide (SO2)	μg/m³	10.2	80	
Nitrogen Oxides (NOx)	μg/m³	14.2	80	

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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha		
Nature of Sampling	Ambient Air Sample		
Sampling By	Mr.Biman Patra		
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment		
Sampling Point	Near Guest House		
Sampling Date	21.11.2022 to 22.11.2022		

ANALYSIS RESULT

ANALISIS RESULT				
Parameter	Unit	Result	NAAQ Standard	
Particulate Matter (PM10)	μg/m³	57.2	100	
Particulate Matter (PM2.5)	μg/m³	31.6	60	
Sulphur Dioxide (SO2)	μg/m³	10.4	80	
Nitrogen Oxides (NOx)	μg/m³	14.2	80	

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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha		
Nature of Sampling	Ambient Air Sample		
Sampling By	Mr.Biman Patra		
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseo Attachment		
Sampling Point Near Pneumatic Jig Stack Area			
Sampling Date	ampling Date 21.11.2022 to 22.11.2022		

ANALYSIS RESULT

ANALISIS RESULI				
Parameter	Unit	Result	NAAQ Standard	
Particulate Matter (PM10)	μg/m³	68.4	100	
Particulate Matter (PM2.5)	μg/m³	35.2	60	
Sulphur Dioxide (SO2)	μg/m³	11.8	80	
Nitrogen Oxides (NOx)	μg/m³	15.8	80	

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SOURCE EMISSION MONITORING TEST REPORT

Name of the Client	Global Coal and Mining Pvt. Ltd, Angul, Odisha
Nature of Sampling	Source Emission
Sampling By	Mr.Biman Patra
Instrument Used	Stack monitoring kit
Sampling Date	21.11.2022

ANALYSIS RESULT

		Flue Gas Temp. in K	Average Flue Gas Velocity in m/sec	Result	
SL No.	Location			Particulate matter (PM (mg/Nm³)	
01	Stack attach to Bag filter, Near Jig Stake	312	8.2	46.6	



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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr. Bhaktahari Dash.	
Instrument Used Respirable Dust Sampler, Fine Particulate Sampler, Gase Attachment		
Sampling Point	Main Gate	
Sampling Date	15.12.2022 to 16.12.2022	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	68.8	100
Particulate Matter (PM2.5)	μg/m³	36.2	60
Sulphur Dioxide (SO2)	μg/m³	10.2	80
Nitrogen Oxides (NOx)	μg/m³	15.4	80

Authorized Signatory

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AMBIENT AIR QUALITY MONITORING TEST REPORT

lissued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr. Bhaktahari Dash.	
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment	
Sampling Point	Weigh Bridge.	
Sampling Date	15.12.2022 to 16.12.2022	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	67.6	100
Particulate Matter (PM2.5)	μg/m³	35.2	60
Sulphur Dioxide (SO2)	μg/m³	11.4	80
Nitrogen Oxides (NOx)	μg/m³	15.6	80

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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr. Bhaktahari Dash.	
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment	
Sampling Point	Plant Control Room Area	
Sampling Date	15.12.2022 to 16.12.2022	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	61.8	100
Particulate Matter (PM2.5)	μg/m³	33.2	60
Sulphur Dioxide (SO2)	μg/m³	9.6	80
Nitrogen Oxides (NOx)	μg/m³	13.4	80

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GIS, Baseline Survey, Hydrological & Geological Studies, Socio-economic Studies, DGPS & ETS Survey.

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AMBIENT AIR QUALITY MONITORING TEST REPORT

Interest to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr. Bhaktahari Dash.	
Respirable Dust Sampler, Fine Particulate Sampler, Ga Attachment		
Sampling Point	Near Guest House	
Sampling Date	15.12.2022 to 16.12.2022	

ANALYSIS RESULT

ANALISIS RESULT				
Parameter	Unit	Result	NAAQ Standard	
Particulate Matter (PM10)	μg/m³	52.6	100	
Particulate Matter (PM2.5)	μg/m³	30.2	60	
Sulphur Dioxide (SO2)	μg/m³	8.6	80	
Narogen Oxides (NOx.)	μg/m³	12.2	80	

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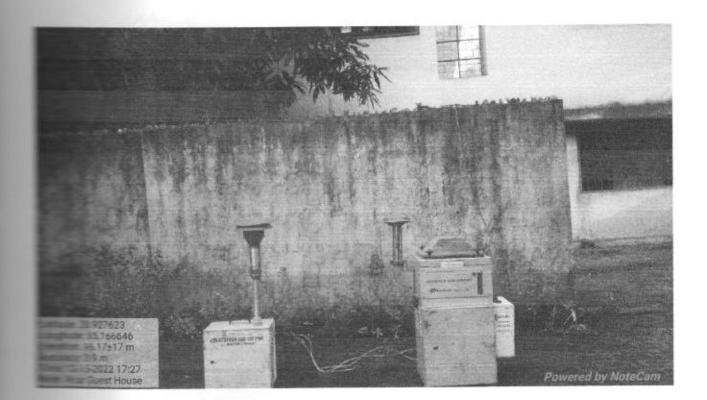
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AMBIENT AIR QUALITY MONITORING TEST REPORT

Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Ambient Air Sample	
sampling By	Mr. Bhaktahari Dash.
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment
sampling Point	Near Pneumatic Jig Stack Area
ampling Date	15.12.2022 to 16.12.2022

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
PM10)	μg/m³	64.2	100
(PM2.5)	μg/m³	33.4	60
Supplur Dioxide (SO2)	μg/m³	11.6	80
Ntrogen Oxides (NOx)	μg/m³	15.2	80

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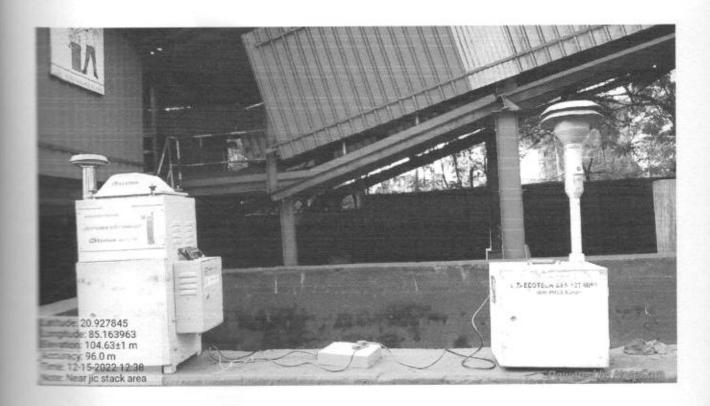
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SOURCE EMISSION MONITORING TEST REPORT

Name of the Client	Global Coal and Mining Pvt. Ltd, Angul, Odisha
Nature of Sampling	Source Emission
Sampling By	Mr. Bhaktahari Dash.
Instrument Used	Stack monitoring kit
Sampling Date	15.12.2022

ANALYSIS RESULT

			Average	Result
SI. No.	Location	Flue Gas Temp. in K	Flue Gas Velocity in m/sec	Particulate matter (PM (mg/Nm³)
01	Stack attach to Bag filter, Near Jig Stake	310	7.62	42.6

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horized Signatory
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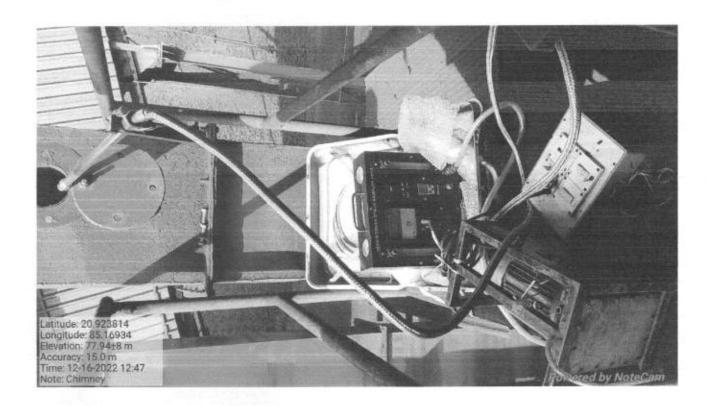
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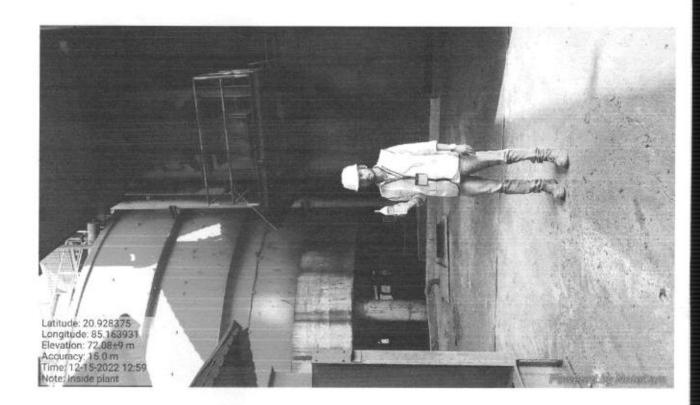
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ENVIRONMENTAL MONITORING REPORT

Of

M/s GLOBAL COAL AND MINING PVT. LTD

Anugul, Odisha

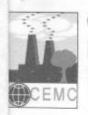
JAN-MARCH 2023



Centre For Envotech and Management Consultancy Pvt. Ltd.
Environmental Laboratory

(An ISO 9001-2015, OHSAS 18001:2007 & ISO 14001-2015 Certified Company, Empanelled with SPCB, Odisha)

MoEF &CC Govt. of India Recognised Environmental Laboratory
Laboratory At: Plot No. 800/1274, Johal, Pahal, Bhubaneswar – 752101,Odisha
Mob: 7752014842



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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha		
Nature of Sampling	Ambient Air Sample		
Sampling By	Mr.Biman Patra		
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment		
Sampling Point	Main Gate		
Sampling Date	10.01.2023 to 11.01.2023		

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	73.4	100
Particulate Matter (PM2.5)	μg/m³	39.2	60
Sulphur Dioxide (SO2)	μg/m³	11.4	80
Nitrogen Oxides (NOx)	μg/m³	15.6	80



Notes:

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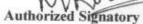
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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr.Biman Patra	
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment	
Sampling Point	Weigh Bridge.	
Sampling Date	10.01.2023 to 11.01.2023	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	71.6	100
Particulate Matter (PM2.5)	μg/m³	36.8	60
Sulphur Dioxide (SO2)	μg/m³	13.2	80
Nitrogen Oxides (NOx)	μg/m³	17.6	80



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AMBIENT AIR QUALITY MONITORING TEST REPORT

ued to Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Ambient Air Sample	
Mr.Biman Patra	
Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment	
Plant Control Room Area	
10.01.2023 to 11.01.2023	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	64.6	100
Particulate Matter (PM2.5)	μg/m³	33.4	60
Sulphur Dioxide (SO2)	μg/m³	9.8	80
Nitrogen Oxides (NOx)	μg/m³	13.2	80

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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr.Biman Patra	
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment	
Sampling Point	Near Guest House	
Sampling Date	10.01.2023 to 11.01.2023	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	58.8	100
Particulate Matter (PM2.5)	μg/m³	30.2	60
Sulphur Dioxide (SO2)	μg/m³	7.2	80
Nitrogen Oxides (NOx)	μg/m³	12.4	80



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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr.Biman Patra	
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment	
Sampling Point	Near Pneumatic Jig Stack Area	
Sampling Date	10.01.2023 to 11.01.2023	

ANALYSIS RESULT

ANALISIS RESULT				
Parameter	Unit	Result	NAAQ Standard	
Particulate Matter (PM10)	μg/m³	64.4	100	
Particulate Matter (PM2.5)	μg/m³	35.2	60	
Sulphur Dioxide (SO2)	μg/m³	11.4	80	
Nitrogen Oxides (NOx)	μg/m³	15.6	80	

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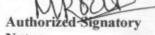
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SOURCE EMISSION MONITORING TEST REPORT

Global Coal and Mining Pvt. Ltd, Angul, Odisha
Source Emission
Mr.Biman Patra
Stack monitoring kit
10.01.2023

ANALYSIS RESULT

Sl. No.	Location	Flue Gas Temp. in K	Flue Gas Velocity in m/sec	Result Particulate matter (PM) (mg/Nm³)
01	Stack attach to Bag filter, Near Jig Stake	309	6.8	42.8



Notes:

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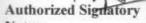
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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr.Biman Patra	
Instrument Used	trument Used Respirable Dust Sampler, Fine Particulate Sampler, Gaseou Attachment	
Sampling Point Main Gate		
Sampling Date 14.02.2023 to 15.02.2023		

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	72.8	100
Particulate Matter (PM2.5)	μg/m³	37.2	60
Sulphur Dioxide (SO2)	μg/m³	12.4	80
Nitrogen Oxides (NOx)	μg/m³	16.2	80



Notes:

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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr.Biman Patra	
Respirable Dust Sampler, Fine Particulate Sampler, Gaseo Attachment		
Sampling Point	Weigh Bridge.	
Sampling Date	14.02.2023 to 15.02.2023	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	74.6	100
Particulate Matter (PM2.5)	μg/m³	38.8	60
Sulphur Dioxide (SO2)	μg/m³	13.2	80
Nitrogen Oxides (NOx)	μg/m³	17.6	80



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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr.Biman Patra	
Instrument Used	nent Used Respirable Dust Sampler, Fine Particulate Sampler, Gaseou Attachment	
Sampling Point	Plant Control Room Area	
Sampling Date	14.02.2023 to 15.02.2023	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	67.4	100
Particulate Matter (PM2.5)	μg/m³	35.6	60
Sulphur Dioxide (SO2)	μg/m³	11.8	80
Nitrogen Oxides (NOx)	μg/m³	15.6	80

Authorized Signatory

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Manager

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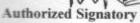
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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr.Biman Patra	
Instrument Used	Used Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment	
Sampling Point	Near Guest House	
Sampling Date	14.02.2023 to 15.02.2023	

ANALYSIS RESULT

ANALISIS RESULI				
Parameter	Unit	Result	NAAQ Standard	
Particulate Matter (PM10)	μg/m³	59.4	100	
Particulate Matter (PM2.5)	μg/m³	32.6	60	
Sulphur Dioxide (SO2)	μg/m³	11.2	80	
Nitrogen Oxides (NOx)	μg/m³	15.6	80	



Notes:

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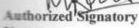
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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha		
Nature of Sampling	Ambient Air Sample		
Sampling By	Mr.Biman Patra		
Instrument Used	ument Used Respirable Dust Sampler, Fine Particulate Sampler, Gaseou Attachment		
Sampling Point Near Pneumatic Jig Stack Area			
Sampling Date	ampling Date 14.02.2023 to 15.02.2023		

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	69.6	100
Particulate Matter (PM2.5)	μg/m³	36.4	60
Sulphur Dioxide (SO2)	μg/m³	11.2	80
Nitrogen Oxides (NOx)	μg/m³	15.4	80



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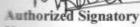
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SOURCE EMISSION MONITORING TEST REPORT

Name of the Client	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Source Emission	
Sampling By	Mr.Biman Patra	
Instrument Used	Stack monitoring kit	
Sampling Date	14.02.2023	

ANALYSIS RESULT

		171	Average	Result	
SI. No.	Location	Flue Gas Temp. in K	Flue Gas Velocity in m/sec	Particulate matter (PM) (mg/Nm³)	
01	Stack attach to Bag filter, Near Jig Stake	308	7.8	45.4	



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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr. Bhaktahari Dash.	
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment	
Sampling Point	Main Gate	
Sampling Date	09.03.2023 to 10.03.2023	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	71.8	100
Particulate Matter (PM2.5)	μg/m³	38.4	60
Sulphur Dioxide (SO2)	μg/m³	12.6	80
Nitrogen Oxides (NOx)	μg/m³	16.8	80



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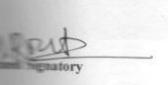
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AMBIENT AIR QUALITY MONITORING TEST REPORT

Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Ambient Air Sample	
Mr. Bhaktahari Dash.	
Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment	
Weigh Bridge.	
09.03.2023 to 10.03.2023	

ANALYSIS RESULT

	The Royal No. 1 1				
Parameter	Unit	Result	NAAQ Standard		
(PM10)	μg/m³	69.4	100		
Particulate Matter PM2.5)	μg/m³	36.2	60		
Solution Dioxide (SO2)	μg/m³	11.8	80		
NOx)	μg/m³	15.8	80		





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AMBIENT AIR QUALITY MONITORING TEST REPORT

lissued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr. Bhaktahari Dash.	
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment	
Sampling Point	Plant Control Room Area	
Sampling Date	09.03.2023 to 10.03.2023	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	64.6	100
Particulate Matter (PM2.5)	μg/m³	35.2	60
Sulphur Dioxide (SO2)	μg/m³	10.4	80
Nitrogen Oxides (NOx)	μg/m³	15.4	80





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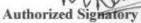
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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr. Bhaktahari Dash.	
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment	
Sampling Point	Near Guest House	
Sampling Date	09.03.2023 to 10.03.2023	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	55.8	100
Particulate Matter (PM2.5)	μg/m³	33.4	60
Sulphur Dioxide (SO2)	μg/m³	9.2	80
Nitrogen Oxides (NOx)	μg/m³	13.8	80



Notes:

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AMBIENT AIR QUALITY MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Air Sample	
Sampling By	Mr. Bhaktahari Dash.	
Instrument Used	Respirable Dust Sampler, Fine Particulate Sampler, Gaseous Attachment	
Sampling Point	Near Pneumatic Jig Stack Area	
Sampling Date	09.03.2023 to 10.03.2023	

ANALYSIS RESULT

Parameter	Unit	Result	NAAQ Standard
Particulate Matter (PM10)	μg/m³	67.8	100
Particulate Matter (PM2.5)	μg/m³	35.4	60
Sulphur Dioxide (SO2)	μg/m³	12.4	80
Nitrogen Oxides (NOx)	μg/m³	16.6	80

Authorized Signatory

Notes:

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Environmental Studies (EIA & EMP), Monitoring, Forest Diversion Planning, DPR, Wildlife Management Plan, Hazardous & Safety Studies, RS& GIS, Baseline Survey, Hydrological & Geological Studies, Socio-economic Studies, DGPS & ETS Survey.

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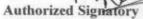
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SOURCE EMISSION MONITORING TEST REPORT

Name of the Client	Global Coal and Mining Pvt. Ltd, Angul, Odisha
Nature of Sampling	Source Emission
Sampling By	Mr. Bhaktahari Dash.
Instrument Used	Stack monitoring kit
Sampling Date	15.12.2022

ANALYSIS RESULT

SI. No.	Location	Flue Gas Temp.	Average Flue Gas Velocity	Result Particulate matter (PM) (mg/Nm³)
		in K	in m/sec	
01	Stack attach to Bag filter, Near Jig Stake	315	7.5	42.6



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केन्द्रीय प्रदूषण नियंत्रण बोर्ड CENTRAL POLLUTION CONTROL BOARD

पर्यावरण, वन एवं जलवायु परिवर्तन मंत्रालय भारत सरकार MINISTRY OF ENVIRONMENT, FOREST & CLIMATE CHANGE GOVT. OF INDIA

F. No. LB/99/7/2021-INST LAB-HO-CPCB-HO/ Pvt-180

1323

Dated: 23rd May 2022

Speed Post

To,

The Director
M/s Centre for Envotech and Management Consultancy Pvt. Ltd. (Lab Division)
Plot-800/1274, Johal, Pahal,
Bhubaneshwar-752101, Odisha

Subject: Recognition of M/s Centre for Envotech and Management Consultancy Pvt Ltd (Lab Division) Plot-800/1274, Johal, Pahal, Bhubaneshwar-752101, Odisha as Environmental laboratory under the Environmental (Protection) Act-1986.

Sir,

l am directed to refer to your application dated 04/06/2021 for the recognition of your laboratory Environmental (Protection) Act, 1986. Based on the recommendations of the expert committee for recognition of Environmental laboratories in its 67th meeting held on 14th & 20th January 2022 and your acceptance of the revised terms and conditions at Annexure-III & IV of the guidelines for recognition of environmental laboratories, CPCB approves the renewal of recognition of M/s Centre For Envotech and Management Consultancy Pvt Ltd (Lab Division), Plot-800/1274, Johal, Pahal, Bhubaneshwar-752101, Odisha as shall be notified in the Gazette of India. Considering the current requirement of mandatory accreditation/ certifications of the laboratory, this recognition shall be valid up to 26/01/2024.

- As sought in your aforementioned application M/s Centre for Envotech and Management Consultancy Pvt Ltd (Lab Division), Plot-800/1274, Johal, Pahal, Bhubaneshwar-752101, Odisha may undertake the following tests.
 - i. Physical Tests-Conductivity, Colour, pH, Fixed & Volatile solids, Total Solids, Total Dissolved Solids, Total Suspended Solids, Turbidity, Temperature, Velocity & Discharge Measurement of Industrial Effluent Stream, Odour, Salinity and Settleable Solids.
 - ii. Inorganic (General and non-metallic): Acidity, Alkalinity, Ammoniacal Nitrogen, Chloride, Chlorine Residual, Dissolved Oxygen, Fluoride, Total Hardness, Total Kjeldahl Nitrogen (TKN), Nitrite Nitrogen, Nitrate Nitrogen, Phosphate, Sulphate, Chlorine Demand, Sulphite, Cyanide and Sulphide.
 - iii. Inorganic (Trace Metals): Boron, Cadmium, Calcium, Chromium Total, Chromium Hexavalent, Copper, Iron, Lead, Magnesium, Mercury, Nickel, Potassium, Sodium, Sodium Absorption Ratio, Zinc, Arsenic, Aluminium, Barium, Manganese and Selenium.
 - iv. Organics (General) and Trace Organics: Biochemical Oxygen Demand (BOD). Chemical Oxygen Demand (COD), Oil and Grease, Phenol, Pesticide (each) (Organochlorine and Organo nitrogen-phosphorus, Poly Chlorinated Biphenyl (PCBs) Each, Polynuclear Aromatic Hydrocarbons (PAHs) Each, Organic Carbon (In Solid) and Carbon/Nitrogen ratio.
 - v. Microbiological test: Total Coliform, Faecal Coliform, Faecal Streptococci, E. coli, and Total Plate Count.
 - vi. Toxicological Tests: Bioassay Method for Evaluation of Toxicity Using Fish and Measurement of Toxicity Factor Using Zebra Fish (Dimensionless Toxicity Test).

vii. Biological Tests: Chlorophyll, Primary productivity and P/R Ratio.

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Contd.

- viii. Characterization of Hazardous waste: Preparation of Leachate (TCLP/Water Extract), Ignibility (Flash Point), and Measurement Of Heavy Metals/Pesticides in the Waste/Leachate.
- ix. Soil/sludge/Sediment and solid waste: Boron, Cation Exchange Capacity (CEC), Electrical Conductivity, Nitrogen (Available), Organic Carbon/Matter (Chemical Method), pH, Phosphorous (Available), Phosphate (Ortho), Phosphate (Total), Potassium, SAR in Soil Extract, Sodium, Soil moisture, TKN, Calorific Value, Ammonia, Calcium, Chloride, Colour, Heavy Metal, Magnesium, Nitrate, Nitrite, Pesticide, Potash (Available), Sulphur, Total Water Soluble Salt and Water Holding Capacity.
- x. Ambient Air/ Fugitive emissions: Nitrogen Dioxide (NO₂), Sulphur Dioxide (SO₂), Total Suspended Particulate Matter, Respirable Suspended Particulate Matter PM₁₀, Ammonia, Carbon Monoxide, Lead, Ozone, Benzene Toluene Xylene (BTX), Polycyclic Aromatic Hydrocarbon (PAH) Benzo-a-Pyrine and Others and PM_{2.5}
- xi. Stack Gases/ Source Emission: Particulate Matter, Sulphur Dioxide, Velocity & Flow, Carbon Dioxide, Carbon Monoxide, Temperature, Oxygen, Oxides of Nitrogen, Acid Mist, Ammonia, Chlorine, Fluoride (Particulate) and Fluoride (Gaseous).
- xii. Noise Level: Noise Level Measurement (20-140 dBa) And Ambient Noise and Source Specific Noise.
- xiii. Meteorological: Ambient Temperature, Wind Direction, Wind Speed, Relative Humidity, Solar Radiation and Rainfall.
- 3. Further, the following analysts have been approved for recognition as government Analysts.
 - i. Dr. Bidyut Kumar Patra,
 - ii. Ms. Mitali Rout,
 - iii. Ms. Bishnupriya Das
- 4. The laboratory shall compulsorily participate in the Analytical Quality Comparison (AQC) Exercise conducted by the Central Pollution Control Board (CPCB) to ascertain the capability of the laboratory for analysis and shall submit quarterly progress report to CPCB.
- 5. The surprise inspection/periodic surveillance of the recognized environment laboratory will be undertaken by CPCB to assess its proper functioning, systematic operation and reliability of data generated at the laboratory.
- 6. It is also mandatory for the laboratory to have requisite accreditations of the ISO: 17025 (NABL) and ISO:45001 (OH&SMS) and its renewal as per accreditation rules. This recognition is subject to such accreditations and renewals as applicable. The laboratory is required to apply online for further renewal of recognition through CPCB web portal after renewal of the mandatory accreditations / certifications concerned.
- 7. The laboratory should compulsorily follow the accepted terms and conditions. In case of serious non-compliance of any of the terms and conditions, the laboratory may be black listed for a minimum period of two years and civil/criminal proceedings, as applicable, may be initiated for performing functions on behalf of the Government in an unauthorized manner.

Yours faithfully,

Scientist-D & Divisional Head Instrumentation laboratory





National Accreditation Board for Testing and Calibration Laboratories

CERTIFICATE OF ACCREDITATION

CENTRE FOR ENVOTECH AND MANAGEMENT CONSULTANCY PVT. LTD. (LAB DIVISION)

has been assessed and accredited in accordance with the standard

ISO/IEC 17025:2017

"General Requirements for the Competence of Testing & Calibration Laboratories"

for its facilities at

PLOT-800/1274, JOHAL, PAHAL, BHUBANESWAR, ODISHA, INDIA

in the field of

TESTING

Certificate Number:

TC-6646

Issue Date:

27/01/2022

Valid Until:

26/01/2024

This certificate remains valid for the Scope of Accreditation as specified in the annexure subject to continued satisfactory compliance to the above standard & the relevant requirements of NABL. (To see the scope of accreditation of this laboratory, you may also visit NABL website www.nabl-india.org)

Name of Legal Identity: CENTRE FOR ENVOTECH AND MANAGEMENT CONSULTANCY PVT. LTD.

Signed for and on behalf of NABL



N. Venkateswaran Chief Executive Officer



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AMBIENT NOISE MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha
Nature of Sampling	Ambient Noise
Sampling By	Mr. Biman Patra
Instrument Used	Sound level meter
Sampling Point	Inside Plant
Sampling Date	10.10.2022

MONITORING RESULT

Sl. No.	Locations	dB(A) Day time	dB(A) Night time
1	Inside Plant Area	70.8	64.4

	G	Permissible Limit in dB (A)	
Area Code	Category of Area/Zone	Day Time	Night Time
A	Industrial Area	75	70
В	Commercial Area	65	55
С	Residential Area	55	45
D	Silence Zone	50	40

Authorized Signatory

Notes:

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of Laborators

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AMBIENT NOISE MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha
Nature of Sampling	Ambient Noise
Sampling By	Mr. Biman Patra
Instrument Used	Sound level meter
Sampling Point	Inside Plant
Sampling Date	21.11.2022

MONITORING RESULT

SL No.	Locations	dB(A) Day time	dB(A) Night time
	Plant Area	70.8	63.6

550 (550)	TERRIBON TO AND PRODUCTION OF AND INDIGHT	Permissible Limit in dB (A)	
Area Code	Category of Area/Zone	Day Time	Night Time
A	Industrial Area	75	70
R	Commercial Area	65	55
C	Residential Area	55	45
D	Silence Zone	50	40

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AMBIENT NOISE MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Noise	
Sampling By	Mr. Bhaktahari Dash.	
Instrument Used	Sound level meter	
Sampling Point	Inside Plant	
Sampling Date	15.12.2022	

MONITORING RESULT

SI. No.	Locations	dB(A) Day time	dB(A) Night time
1	Inside Plant Area	71.9	67.3

Area Code	Category of Area/Zone	Permissible Limit in dB (A)	
		Day Time	Night Time
A	Industrial Area	75	70
В	Commercial Area	65	55
C	Residential Area	55	45
D	Silence Zone	50	40

Authorized Signatory Notes:

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AMBIENT NOISE MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Noise	
Sampling By	Mr. Biman Patra	
Instrument Used	Sound level meter	
Sampling Point	Inside Plant	
Sampling Date	10.01.2023	

MONITORING RESULT

Sl. No.	Locations	dB(A) Day time	dB(A) Night time
1	Inside Plant Area	71.4	65.2

	6.4	Permissible Limit in dB (A)	
Area Code	Category of Area/Zone	Day Time	Night Time
A	Industrial Area	75	70
В	Commercial Area	65	55
С	Residential Area	55	45
D	Silence Zone	50	40

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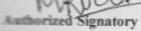
AMBIENT NOISE MONITORING TEST REPORT

Issued to	Global Coal and Mining Pvt. Ltd, Angul, Odisha	
Nature of Sampling	Ambient Noise	
Sampling By	Mr. Biman Patra	
Instrument Used	Sound level meter	
Sampling Point	Inside Plant	
Sampling Date	14.02.2023 to 15.02.2023	

MONITORING RESULT

SL No.	Locations	dB(A) Day time	dB(A) Night time
1 Inside I	Plant Area	72.4	66.2

Area Code	Catagorius Auguliana	Permissible Limit in dB (A)	
mea code	Category of Area/Zone	Day Time Night Ti	Night Time
A	Industrial Area	75	70
В	Commercial Area	65	55
C	Residential Area	55	45
D	Silence Zone	50	40





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AMBIENT NOISE MONITORING TEST REPORT

Global Coal and Mining Pvt. Ltd, Angul, Odisha
Ambient Noise
Mr. Bhaktahari Dash.
Sound level meter
Inside Plant
09.03.2023

MONITORING RESULT

SI.	Locations	dB(A)	dB(A)
No.		Day time	Night time
1	Inside Plant Area	72.4	68.4

		Permissible Limit in dB (A)	
Area Code	Category of Area/Zone	Day Time	Night Time
A	Industrial Area	75	70
В	Commercial Area	65	55
C	Residential Area	55	45
D	Silence Zone	50	40

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Authorized Signatory

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